# FREE VIBRATION OF SYMMETRICALLY LAMINATED SKEW PLATES 

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#### Abstract

A Ritz approach, developed for the analysis of the vibration of thin, laminated, rectangular plates, is extended to apply to symmetrically laminated, composite, skew plates. There is relatively little information available on the vibration of such skew plates, despite their increasing use in the aerospace industry. A convergence study and comparisons with results available from the literature indicate that the approach presented is reliable and accurate. A fairly extensive set of numerical results is given in graphical form, illustrating the influence of different lamination lay-ups, skew angles and edge conditions on the natural frequencies and nodal patterns of a selection of plates. © 1997 Academic Press Limited


## 1. INTRODUCTION

The problem of the free vibration of plates has received a great amount of attention and several hundred papers have appeared on the subject, as may be seen by inspection of the excellent review articles by Leissa [1-7] and Yamada and Irie [8]. A significant number of these papers have dealt with the vibration of thin, skew, isotropic plates, examples of which are those by Barton [9], Nair and Durvasula [10], Bardell [11], Liew and Wang [12] and by McGee and Leissa and their co-workers [13-17]. Laminated, composite, skew plates have received relatively little attention, despite the increasing use of such components in aircraft [18]. Krishnan and Despande [19] studied the free vibration of single layer and cross ply, cantilever, skew plates by using the finite element method. Hosokawa et al. [20] used a Green's function approach to treat symmetrically laminated, fully clamped, skew plates. The Ritz method was used by Kapania and Singhvi [21] to study the vibration of tapered thickness, skew, laminated plates and by Kapania and Lovejoy [22] for the analysis of thick cantilevered quadrilateral plates. Singh and Kumar [23] also used the Ritz method to treat four-layer, angle ply, cantilever shallow shells of quadrangular planform, including, as one case, a rhombic shell of zero curvature (a flat plate). Numerical results are given in each of these papers for particular examples but a reasonably comprehensive study of the influences of the boundary conditions, lay-ups and skew angles on the vibration frequencies and mode shapes of plates has not been, substantially, conducted.
In the present work, a Ritz approach, previously described as a hierarchical finite element approach and applied to the free vibration analysis of isotropic rectangular [24] and skew [11] plates by Bardell and to the free [25] and forced vibration [26] of laminated, composite, rectangular plates by Han and Petyt, is extended to apply to the analysis of symmetrically laminated, composite, skew plates. In order to establish the validity of the approach, numerical results were computed for several plates for which results are
available in the literature. These include the cantilevered, isotropic plate, for which very accurate results are available from the work of McGee et al. [13], in which special corner functions are included in a Ritz solution to accommodate the stress singularity that occurs at the re-entrant corner of the skew plate. The presence of the stress singularity significantly reduces the rate of convergence of the solution in the absence of the corner functions, as is discussed in detail in references [13-17]. The present approach does not include corner functions but it is demonstrated that, even for highly skewed plates, where the effect is most pronounced, high accuracy is still achieved. Fairly extensive results were then generated for symmetrically laminated, composite, skew plates with various boundary conditions, aspect ratios, skew angles and lamination lay-ups. It is not feasible nor appropriate in an article of this type to present an exhaustive set of results; the number of variables is too high and several of the parameters may be varied infinitely. Consequently, an attempt has been made to provide a representative set of results which serve to illustrate trends of behaviour of the plates with the variation of certain parameters.

## 2. NUMERICAL APPROACH

The approach used in references [11, 24-26] is here generalized to apply to the vibration analysis of symmetrically laminated, composite, skew plates. Consider a thin, symmetrically laminated, skew plate with side lengths $a$ and $b$ as shown in Figure 1, $x-o-y$ is the skew or oblique co-ordinate system, while the rectangular one is $x^{\prime}-o-y^{\prime} . \xi-c-\eta$ is the non-dimensional, skew co-ordinate system, with $c$ at the centre of the plate. Within the skew system $(x-o-y)$, the plate is bounded by the lines of $x=0, x=a$ and $y=0, y=b$. With the non-dimensional definition of

$$
\begin{equation*}
\xi=2 x / a-1, \quad \eta=2 y / b-1 \tag{1}
\end{equation*}
$$

the edges of the plate in the skew co-ordinate system $(\xi-c-\eta)$ are defined by $\xi=-1$, $\xi=1$ and $\eta=-1, \eta=1$. For the linear, small amplitude, flexural vibration of symmetrically laminated plates, there is no coupling between the out-of-plane and in-plane displacements, thus only out-of-plane displacement $w$ need be considered. This is taken in the form

$$
\begin{equation*}
w=\sum_{r}^{p o} \sum_{s}^{p o} W_{r s} f_{r}(\xi) f_{s}(\eta), \quad-1 \leqslant \xi, \eta \leqslant 1 \tag{2}
\end{equation*}
$$

where $W_{r s}$ are the generalized displacements, $p o$ is the number of the displacement shape functions used in the $\xi$ and $\eta$ directions, respectively, and $f_{s}$ and $f_{r}$ are displacement shape functions which each comprise two sets of polynomials. The first consists of four cubic polynomials which are commonly used in the ordinary finite element method.


Figure 1. Skew plate and the co-ordinate systems.

They are

$$
\begin{gather*}
f_{1}(\xi)=1 / 2-3 \xi / 4+\xi^{3} / 4, \quad f_{2}(\xi)=1 / 8-\xi / 8-\xi^{2} / 8+\xi^{3} / 8 \\
f_{3}(\xi)=1 / 2+3 \xi / 4-\xi^{3} / 4, \quad f_{4}(\xi)=-1 / 8-\xi / 8+\xi^{2} / 8+\xi^{3} / 8 \tag{3}
\end{gather*}
$$

The functions $f_{r}(\eta)(r=1,2,3$ and 4$)$ are the same with $\eta$ replacing $\xi$. The second set is Rodrigues's form of the Legendre polynomials [27] and is generated from

$$
\begin{equation*}
f_{r}(\xi \quad \text { or } \quad \eta)=\sum_{n=0}^{r / 2} \frac{(-1)^{n}(2 r-2 n-7)!!}{2^{n} n!(r-2 n-1)!}(\xi \text { or } \eta)^{r-2 n-1}, \quad r>4 \tag{4}
\end{equation*}
$$

where $r!!=r(r-2) \ldots(2$ or 1$), 0!!=(-1)!!=1, r / 2$ takes its integer part, and $\xi$ and $\eta=-1$ to 1 . It can be seen that the order of the polynomials $f_{r}(\xi$ or $\eta)$ generated from equation (4) is $(r-1)$. The first twenty functions are tabulated in the work by Bardell [11].

It should be noted that the polynomials generated by equation (4) have both zero displacement and zero slope at the two ends ( $\xi$ and $\eta=-1$ and 1 ) and hence contribute only internally to the displacement field of the plate. The non-zero boundary displacements of the element are controlled only by the first four displacement shape functions (3). This feature provides significant convenience for the treatment of the various boundary conditions.

The relationship of stress $\left\{\begin{array}{lll}\sigma_{x} & \sigma_{y} & \tau_{x y}\end{array}\right\}^{\mathrm{T}}$ and strain $\left\{\begin{array}{lll}\varepsilon_{x} & \varepsilon_{y} & \gamma_{x y}\end{array}\right\}^{\mathrm{T}}$ in the skew system for the $k$ th layer of the laminated plate is given by

$$
\left\{\begin{array}{c}
\sigma_{x}  \tag{5}\\
\sigma_{y} \\
\tau_{x y}
\end{array}\right\}=\left[\mathbf{H}_{k}\right]\left\{\begin{array}{c}
\varepsilon_{x} \\
\varepsilon_{y} \\
\gamma_{x y}
\end{array}\right\}
$$

where

$$
\left[\mathbf{H}_{k}\right]=\left[\begin{array}{ccc}
\sin \alpha & \cos \alpha \cot \alpha & -2 \cos \alpha  \tag{6}\\
0 & \operatorname{cosec} \alpha & 0 \\
0 & -\cot \alpha & 1
\end{array}\right]\left[\mathbf{Q}_{k}\right]\left[\begin{array}{ccc}
1 & 0 & 0 \\
\cot ^{2} \alpha & \operatorname{cosec}^{2} \alpha & -\cot \alpha \operatorname{cosec} \alpha \\
-2 \cot \alpha & 0 & \operatorname{cosec} \alpha
\end{array}\right]
$$

in which the $\left[\mathbf{H}_{k}\right]$ is the reduced stiffness matrix for the $k$ th layer in the skew co-ordinate system and $\left[\mathbf{Q}_{k}\right]$ is the reduced stiffness matrix for the $k$ th layer in the rectangular co-ordinate system [28]. Following the procedure given in reference [25], by simply replacing $\left[\mathbf{Q}_{k}\right]$ with $\left[\mathbf{H}_{k}\right]$, the equation of motion for a thin, symmetrically laminated, skew plate can then be obtained in the form

$$
\begin{equation*}
[\mathbf{M}]\{\ddot{\boldsymbol{q}}\}+[\mathbf{K}]\{\mathbf{q}\}=\{\mathbf{P}\} \tag{37}
\end{equation*}
$$

where $[\mathbf{M}]$ and $[\mathbf{K}]$ are the mass and stiffness matrices, respectively, and $\{\mathbf{q}\}$ and $\{\mathbf{P}\}$ are vectors of generalized displacement, $W_{r s}$, and applied force, respectively. For free vibration analysis $\{\mathbf{P}\}=0$. The elements of the mass and stiffness matrices involve integrals of the products of the shape functions and/or their derivatives and are formed by using the computer symbolic manipulation package MAPLE [29]; they are not given here.

After establishment of the stiffness and mass matrices with any given number of displacement shape functions po, the rows and columns in the matrices and vectors corresponding to the constrained degrees of freedoms at the edges of the plate are then deleted. This process is the same as that used in the standard or hierarchical finite element approach.
Table 1

Table 2

| po | DOF | $\beta=0^{\circ}$ |  |  |  |  | $\beta=60^{\circ}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ |
| 10 | 36 | 23.852 | 29.715 | 41.762 | 60.229 | 62.974 | $43 \cdot 592$ | 67.911 | 97.483 | 105.07 | $132 \cdot 93$ |
| 12 | 64 | 23.852 | 29.715 | 41.721 | 59.968 | 62.974 | $43 \cdot 576$ | 67.884 | 97.268 | $104 \cdot 91$ | 131.05 |
| 14 | 100 | 23.852 | 29.715 | 41.721 | 59.963 | 62.974 | 43.574 | 67.878 | 97.265 | 104.89 | $130 \cdot 98$ |
| 16 | 144 | 23.852 | 29.715 | 41.721 | 59.963 | 62.974 | 43.573 | 67.877 | 97.265 | 104/88 | $130 \cdot 97$ |
| 18 | 196 | 23.852 | 29.715 | 41.721 | 59.963 | 62.974 | 43.573 | 67.876 | 97.265 | $104 \cdot 88$ | $130 \cdot 97$ |
| 20 | 256 | $23 \cdot 852$ | 29.715 | 41.721 | 59.963 | 62.974 | 43.573 | 67.876 | 97.265 | 104.88 | $130 \cdot 97$ |


| Table 3 |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Convergence study for the 5-layer angle-ply plate, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}, \theta=30^{\circ}$, $a / b=1 \cdot 0$ |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  | $\beta=0^{\circ}$ |  |  |  |  | $\beta=60^{\circ}$ |  |  |
| po | DOF | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ |
| 10 | 36 | 22.713 | 36.548 | 54.014 | 57.207 | 70.118 | 52.681 | 86.175 | $120 \cdot 20$ | 125.89 | $161 \cdot 76$ |
| 12 | 64 | 22.713 | 36.546 | 54.011 | 57.155 | 70.078 | 52.658 | 86.165 | 119.94 | 125.51 | 159.56 |
| 14 | 100 | 22.713 | 36.546 | 54.011 | 57.154 | 70.076 | 52.653 | 86.165 | 119.93 | 125.46 | 159.49 |
| 16 | 144 | 22.713 | 36.546 | 54.011 | 57.154 | 70.076 | 52.651 | 86.165 | 119.93 | 125.45 | 159.49 |
| 18 | 196 | 22.713 | 36.546 | 54.011 | 57.154 | 70.076 | $52 \cdot 651$ | 86.165 | 119.93 | 125.45 | $159 \cdot 49$ |
| 20 | 256 | 22.713 | 36.546 | 54.011 | 57.154 | 70.076 | $52 \cdot 651$ | 86.165 | 119.93 | 125.45 | 159.49 |

Table 4

| po | DOF | $\beta=0^{\circ}$ |  |  |  |  | $\beta=60^{\circ}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ |
| 10 | 36 | 22.609 | $42 \cdot 280$ | 48.823 | $70 \cdot 847$ | 71.660 | $70 \cdot 163$ | 104.84 | 142.10 | 176.54 | 189.45 |
| 12 | 64 | 22.608 | 42.278 | 48.820 | $70 \cdot 844$ | 71.569 | 70.048 | 104.59 | 139.97 | $174 \cdot 69$ | 179.49 |
| 14 | 100 | 22.608 | 42.278 | 48.819 | $70 \cdot 844$ | 71.568 | 70.017 | 104.58 | $139 \cdot 88$ | $174 \cdot 36$ | 178.88 |
| 16 | 144 | 22.608 | 42.278 | 48.819 | $70 \cdot 843$ | 71.568 | 70.006 | 104.58 | $139 \cdot 88$ | $174 \cdot 29$ | 178.86 |
| 18 | 196 | 22.608 | $42 \cdot 278$ | 48.819 | $70 \cdot 843$ | 71.568 | 70.002 | 104.58 | $139 \cdot 87$ | $174 \cdot 27$ | 178.85 |
| 20 | 256 | 22.608 | $42 \cdot 278$ | 48.819 | 70.843 | 71.568 | 70.000 | 104.58 | $139 \cdot 87$ | $174 \cdot 26$ | 178.85 |

\footnotetext{
Table 5
Convergence study for the 5-layer angle-ply plate, B.C. $=\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}, \theta=0^{\circ}, a / b=1 \cdot 0$

Table 6

| po | DOF | $\beta=0^{\circ}$ |  |  |  |  | $\beta=60^{\circ}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ |
| 8 | 48 | 2.5499 | 5.9552 | 12.642 | 16.432 | 21.572 | $3 \cdot 2603$ | $9 \cdot 2735$ | $20 \cdot 365$ | 27.618 | 40.549 |
| 10 | 80 | 2.5470 | 5.9518 | 12.630 | 16.425 | 21.550 | $3 \cdot 2494$ | $9 \cdot 2650$ | 20.231 | $27 \cdot 421$ | 40.332 |
| 12 | 120 | 2.5457 | 5.9506 | 12.627 | 16.421 | 21.544 | 3.2456 | $9 \cdot 2612$ | $20 \cdot 181$ | 27.351 | 40.304 |
| 14 | 168 | 2.5450 | 5.9500 | 12.625 | 16.419 | 21.542 | $3 \cdot 2438$ | $9 \cdot 2592$ | $20 \cdot 159$ | 27.321 | $40 \cdot 292$ |
| 16 | 224 | 2.5447 | 5.9497 | 12.625 | 16.417 | 21.540 | 3.2428 | $9 \cdot 2580$ | 20.148 | 27.306 | $40 \cdot 286$ |
| 18 | 288 | 2.5445 | 5.9494 | 12.624 | 16.416 | 21.540 | 3.2422 | $9 \cdot 2573$ | 20.142 | 27.297 | $40 \cdot 283$ |
| 20 | 360 | 2.5443 | 5.9493 | 12.624 | 16.416 | 21.539 | $3 \cdot 2417$ | $9 \cdot 2568$ | 20.139 | 27.293 | $40 \cdot 281$ |

\footnotetext{
Table 7


Table 8
A comparison of frequency parameters $\Omega_{i}$ with the results from reference [20]. (PS present study)

| $\beta$ | $i$ |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 |  | 2 |  | 3 |  | 4 |  | 5 |  |
|  | [20] | PS | [20] | PS | [20] | PS | [20] | PS | [20] | PS |
| $0^{\circ}$ | $21 \cdot 44$ | 21.44 | 32.78 | 32.77 | $49 \cdot 55$ | $49 \cdot 55$ | $52 \cdot 40$ | 52.39 | $65 \cdot 68$ | 65.67 |
| $10^{\circ}$ | $20 \cdot 06$ | $20 \cdot 06$ | 33.20 | 33.20 | 47.09 | $47 \cdot 09$ | 51.77 | 51.77 | $63 \cdot 28$ | $63 \cdot 28$ |
| $20^{\circ}$ | 19.69 | 19.69 | $35 \cdot 49$ | $35 \cdot 49$ | $43 \cdot 81$ | 43.81 | 56.65 | 56.65 | $64 \cdot 28$ | $64 \cdot 28$ |
| $30^{\circ}$ | $20 \cdot 61$ | 20.61 | $40 \cdot 39$ | $40 \cdot 39$ | $42 \cdot 96$ | 42.96 | 63.81 | 63.81 | $70 \cdot 82$ | $70 \cdot 82$ |
| $40^{\circ}$ | 23.53 | 23.53 | $45 \cdot 38$ | $45 \cdot 38$ | $49 \cdot 84$ | $49 \cdot 84$ | $70 \cdot 73$ | 70.73 | $82 \cdot 15$ | $82 \cdot 16$ |

Table 9
Comparison of fundamental frequency parameters $K_{1}$ with the results from

|  | reference [19], B.C. $=\mathrm{F}-\mathrm{C}-\mathrm{F}-\mathrm{F} .(P S$, present study $)$ |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| $\beta$ | $0^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $45^{\circ}$ |  |
| $[19]$ | 1.75939 | 1.78926 | 1.92397 | 2.23240 |  |
| PS $(p o=12)$ | 1.76397 | 1.78896 | 1.92229 | 2.31894 |  |
| PS $(p o=20)$ | 1.76397 | 1.78895 | 1.92224 | 2.31848 |  |

## 3. NUMERICAL RESULTS

In order to establish confidence in the analysis and results, several convergence studies are presented together with comparisons between results obtained using the present analysis and values available from the literature. Subsequently, new results are presented for plates with two different types of lay-up, for a variety of skew angles, aspect ratios and combinations of boundary conditions. With the exception of two sets of results in the comparison studies, the frequency parameters used throughout are $\Omega_{i}$, where

$$
\begin{equation*}
\Omega_{i}=\left(\rho h \omega_{i}^{2} a^{4} / D_{0}\right)^{1 / 2}, \quad D_{0}=E_{1} h^{3} / 12\left(1-v_{12} v_{21}\right), \tag{7}
\end{equation*}
$$

in which $\rho$ is the average density of the plate through the thickness, $\omega_{i}$ is the frequency of $i$ th mode, the minor Poisson's ratio $v_{21}=\left(E_{2} / E_{1}\right) v_{12}$, and $E_{1}$ and $E_{2}$ are the Young's moduli of elasticity along and perpendicular to the fibre direction, respectively. The laminated plates treated in this paper are unidirectional fibre reinforced, symmetrically laminated, flat plates with uniform thickness. All layers in a given plate have the same

Table 10
Comparison with results of reference [23]. $(a / b=1 \cdot 0, a / h=100$, PS present study)

| $\beta$ | $\theta$ | Method | $\Omega_{1}$ | $\Omega_{2}$ | $\Omega_{3}$ | $\Omega_{4}$ | $\Omega_{5}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $105^{\circ}$ | $15^{\circ}$ | $[23]$ | 1.0639 | 2.0762 | 5.3513 | 6.6153 | 8.4729 |
|  |  | PS | 1.0278 | 2.1072 | 5.7168 | 6.5542 | 8.5668 |
|  | $30^{\circ}$ | $[23]$ | 0.9671 | 2.0744 | 5.3986 | 6.2356 | 8.4168 |
| $120^{\circ}$ | $15^{\circ}$ | PS | 0.9428 | 2.1960 | 5.7422 | 6.1459 | 8.5746 |
|  |  | P23 | 1.1267 | 2.2652 | 5.7041 | 7.1534 | 9.9549 |
|  | $30^{\circ}$ | PS | 1.1165 | 2.2387 | 5.9661 | 7.2389 | 10.211 |
|  | PS | 1.0675 | 2.2753 | 5.6874 | 6.8328 | 10.091 |  |
|  |  | 1.0460 | 2.3661 | 5.5915 | 6.9066 | 10.344 |  |


the details of which follow, with the first two being for the comparisons with previously published data and the second two being for the new studies.
(1) Three-layer angle-ply plates. To compare with results given by Hosokawa et al. [20], the three-layer, angle-ply ( $[\theta /-\theta / \theta], \theta=30^{\circ}$ ), graphite/epoxy plate used in reference [20] is analysed. The material properties of each layer are: $\mathrm{E}_{1}=138 \mathrm{GPa}, \mathrm{E}_{2}=8.96 \mathrm{GPa}$, $\mathrm{G}_{12}=7 \cdot 1 \mathrm{GPa}, v_{12}=0 \cdot 30$, where $\mathrm{G}_{12}$ is the in-plane shear modulus. In addition, a plate considered by Krishnan and Desphande [19] is considered which has plies ( $[\theta /-\theta / \theta]$, $\theta=90^{\circ}$ ) with $\mathrm{E}_{1} / \mathrm{E}_{2}=40, \mathrm{G}_{12} / \mathrm{E}_{2}=0.6$ and $v_{12}=0.25$.
(2) Four-layer angle-ply plates. In order to compare with the work of Singh and Kumar [23], the four-layer symmetrically laminated plate ( $[\theta /-\theta /-\theta / \theta], \theta=30^{\circ}$ ) used in reference [23] is considered. The material elastic properties are: $\mathrm{E}_{1} / \mathrm{E}_{2}=2 \cdot 4474$, $\mathrm{G}_{12} / \mathrm{E}_{2}=0 \cdot 48458, v_{12}=0 \cdot 23$.
(3) Five-layer angle-ply plates. The five-layer angle-ply plates considered have lay-up ( $[\theta /-\theta / \theta /-\theta / \theta], \quad \theta=0^{\circ}, \quad 15^{\circ}, \quad 30^{\circ}, \quad 45^{\circ}$ ) with the material elastic properties of $\mathrm{E}_{1} / \mathrm{E}_{2}=15 \cdot 4, \mathrm{G}_{12} / \mathrm{E}_{2}=0.79, v_{12}=0 \cdot 30$. (It may be noted that for the case of $\theta=0^{\circ}$, the plate is orthotropic). This lamination has been used in the work on rectangular plates by Chow et al. [30] and by Han and Petyt [25, 26].
(4) The 16-layer symmetrically laminated graphite/epoxy plate. The lay-up for this plate is $[45 /-45 / 0 /-45 / 45 / 45 / 0 / 45]_{\text {sym }}$. The material properties are $\mathrm{E}_{1}=173 \mathrm{GPa}, \mathrm{E}_{2}=7 \cdot 2 \mathrm{GPa}$, $\mathrm{G}_{12}=3.76 \mathrm{GPa}, v_{12}=0.29$. It should be mentioned that this plate satisfies the condition



Figure 3. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16-layer plates, B.C. $=\mathrm{F}-\mathrm{F}-\mathrm{F}-\mathrm{F}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
of special orthotropy, (that is there is coupling between bending and twisting deformations) and is used as an example in the data sheets of reference [31].

### 3.1. CONVERGENCE STUDY AND COMPARISON WITH PUBLISHED RESULTS

### 3.1.1. Isotropic plates

In order to investigate the consequence of the omission of corner functions for accommodating the stress singularity which occurs at the re-entrant corner of skewed cantilever plates, an isotropic rhombic plate (aspect ratio $a / b=1$ ) is considered. This problem has been treated in detail by McGee et al. [13], who presented very accurate results for plates with various skew angles. They showed that the rate of convergence of the Ritz solution for the lower modes of vibration, particularly the fundamental, is significantly reduced for highly skewed plates if the stress singularity is not accounted for by the inclusion of special (corner) functions in the assumed displacement series. The present solution, as with most Ritz solutions, does not include these functions. A convergence study is presented in Table 1 for the first six modes of vibration for the cantilever plate with skew angles 15,45 and 75 degrees. The frequency parameter employed, $\Omega^{*}=\Omega_{t} \cos ^{2} \beta$, is equivalent to that used in reference [13] and the quantities po and DOF are the number of displacement functions used in each direction in the present solution and the corresponding degrees of freedom, respectively. The values in parentheses () are those given by McGee et al. [13] as obtained by using $I \times J$ simple polynomials in the displacement function plus $N$ corner functions, resulting in $(I \times J+N)$ degrees of



Figure 4. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{F}-\mathrm{F}-\mathrm{F}-\mathrm{F}, a / b=2$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$ (the points after $\beta=50$ are not shown for mode 3), (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
freedom. The last row in each section gives the lowest and hence most accurate result (by virtue of the upper bound characteristic of the Ritz method) obtained by McGee et al. The value of $(I \times J+N)$ used to compute the lowest values for the $15^{\circ}$ case was not specified but it was inferred from the text that it was probably $(8 \times 8+2)$, giving 66 DOF. Inspection of the table reveals that as either the skew angle or the mode number increases, the rate of convergence of the present solution decreases. For the $15^{\circ}$ case, convergence is rapid and the most converged results are very close to those of McGee et al. and superior in some cases. This would be expected as the effect of the stress singularity is not significant for small skew angles [13] and many more terms were taken in the present solution than in that by McGee et al. For the $45^{\circ}$ case, it can be seen that the rate of convergence of the present solution is reasonable but, for the first two modes, a very large number of terms would need to be taken in order to arrive at the results obtained with the corner functions. However, even for the worst case, the fundamental mode, the percentage difference between the $p o=20$ result and the corner function result is only $0.07 \%$ which, from a practical viewpoint, is negligible. For modes 5 and 6 , the present values are lower and hence more accurate than those of McGee et al. For the $75^{\circ}$ case (an extremely skewed plate), the rate of convergence remains reasonable and the agreement with the results from reference [13] is excellent. The difference for the fundamental mode is $0.7 \%$ and for the worst case (mode 4 ) it is $1.8 \%$. For mode 6 , the present solution is lower by $1 \%$.


Figure 5. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}, a / b=0 \cdot 5$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, (six modes plotted) and (e) the 16-layer plate.

It is recognized that the use of corner functions in the present solution would enhance the rate of convergence for some plates. However, for the purposes of this work, the accuracy achieved in their absence was considered more than adequate, making the reasonable assumption that the effect of the stress singularity will not be greatly magnified for laminated plate problems.

It should be mentioned that only the cantilever case has been examined here but the corner stress singularity occurs for other plates, such as simply supported or simply supported/clamped skew plates, where it is the obtuse angle corners that are of concern $[16,17]$. It is believed that the present solution will behave in a manner similar to that exhibited here and no further convergence studies were conducted for the isotropic plate.

### 3.1.2. Laminated plates

Three rhombic plates $(a=b)$ having the 5- and 16-ply lay-up are considered for two skew angles $\beta=0^{\circ}$ (rectangular plate) and $\beta=60^{\circ}$ (highly skewed plate). Two fibre orientations are used for the 5-ply plates: $\theta=0^{\circ}$ (the orthotropic case) and $\theta=30^{\circ}$. The fully clamped $(\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C})$ and cantilever $(\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F})$ cases are treated and the first five non-dimensional natural frequencies $\Omega_{i}$ are shown in Tables $2-7$, as obtained by using increasing numbers of polynomials $p o$ in the displacement series. It can be seen from Tables 2-4 that the rate of convergence for the clamped plate is excellent, even for the highly skewed case. Tables 5-7, for the cantilevered plate show that the rate of convergence is very rapid for the rectangular case and reasonable for the highly skewed case, as would


Figure 6. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$ (special case, with six modes plotted), (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
be expected from the isotropic plate study. All the frequency predictions, as expected from a Ritz formulation, decrease monotonically with increase in the number of shape functions used. The rate of convergence for the orthotropic 5-ply plates $\left(\theta=0^{\circ}\right)$ is higher than for the $\theta=30^{\circ}$, 5-ply plates, which in turn is higher than for the 16 -layer plate. In all instances, however, using $p o=20$ appears to be quite adequate for an accurate frequency prediction.

A comparison of the first five frequency parameters with those given in reference [20] is shown in Table 8 for the 3-layer, angle-ply ( $[\theta /-\theta / \theta], \theta=30^{\circ}$ ), graphite/epoxy, fully clamped, rhombic plate $(a / b=1)$ with skew angle $\beta=0$ to $40^{\circ}\left(40^{\circ}\right.$ is the maximum skew angle used in reference [20]). The present solution results were obtained using both $p o=16$ ( 144 DOF ) and $p o=20$ ( 256 DOF ) and they agreed identically to the number of figures given. They also agree almost identically with those from reference [20], where the method used is very different from that used in this paper.

A second comparison is shown in Table 9, where the fundamental frequency parameters $K_{1}$ for 3-layer, cross-ply $\left[0^{\circ} / 90^{\circ} / 0^{\circ}\right]$ cantilever, rhombic plates are given as obtained from the present study, using po $=12$ and 20 (with the numbers of DOF being 120 and 360 , respectively), and as given by Krishnan and Deshpande [19]. The frequency parameter

$$
K_{1}=\sqrt{\omega_{1}^{2} \rho h a^{4} / \sqrt{D_{11} D_{22}}}
$$



Figure 7. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}, a / b=2$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
where $D_{11}$ and $D_{22}$ are the bending rigidities of the orthropic plate in the direction of the fibres and perpendicular to that direction, respectively. The finite element method with a lumped mass matrix is used in reference [19] and this does not guarantee an upper or lower bound prediction. Transverse shear deflection is also included and hence the solution is applicable to moderately thick plates. For the present comparison, the results for the case $a / h=100$ are chosen from reference [19] as this corresponds to a thin plate. It can be seen that the agreement between the sets of results from the two sources is very good, giving further confidence in the present analysis.
A third comparison is shown in Table 10, where the first five frequency parameters for the 4-layer, angle-ply, rhombic, cantilever plate, as obtained by Singh and Kumar [23] using a Ritz approach with Bezier polynomials as the displacement functions, are given together with those determined using the present solution. The formulation used in reference [23] is applicable to moderately thick plates and the results quoted from this reference are for the thin plate case, $a / h=100$. The agreement here is not as close as in the previous two examples. Both methods should yield upper bounds which would suggest that the present method tends to substantially overestimate the frequencies of the second and third modes, particularly for the case $\beta=105^{\circ}$. However, on further examination of the results given in reference [23], where a comparison is made with a very accurate Ritz solution by Qatu and Leissa [32] for a square plate with the same lay-up, it appears that the analysis of reference [23] underestimates the frequencies of these two modes (and several others). A comparison of results obtained using the present method and those given


Figure 8. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{S}-\mathrm{S}-\mathrm{S}-\mathrm{S}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
by Qatu and Leissa (not presented here) showed close agreement, with the present solution always giving slightly higher values, as anticipated from the upper bound nature of the solution.

Based upon the preceding convergence and comparative studies, the authors believe the present analysis and computational procedure to be reliable and to generate results of reasonable to high accuracy. All further results presented in this paper were generated by using $p o=20$, for which the corresponding degrees of freedom for the $\mathrm{F}-\mathrm{F}-\mathrm{F}-\mathrm{F}$, C-C-C-C, S-S-S-S, C-S-C-S, C-C-S-S and C-F-F-F plates considered are 400, 256, $324,288,288$, and 360 , respectively.

### 3.2. VARIATION OF THE NON-DIMENSIONAL FREQUENCIES WITH SKEW ANGLES

The relationships between the first few non-dimensional frequencies $\left(\Omega_{i}\right)$ and the skew angles $(\beta)$ of the four different lay-up, 5-layer plates and the one 16-layer plate, with the combinations of boundary conditions mentioned earlier, are now presented graphically. For the $\mathrm{F}-\mathrm{F}-\mathrm{F}-\mathrm{F}$ and $\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}$ cases, the aspect ratios $a / b=0 \cdot 5,1 \cdot 0$ and $2 \cdot 0$ are treated and, for the remainder ( $\mathrm{S}-\mathrm{S}-\mathrm{S}-\mathrm{S}, \mathrm{C}-\mathrm{S}-\mathrm{C}-\mathrm{S}, \mathrm{C}-\mathrm{C}-\mathrm{S}-\mathrm{S}$ and $\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}$ ), only $a / b=1 \cdot 0$ is considered.
In order to produce the $\Omega_{i}$ versus $\beta$ curves, it was necessary to compute the eigenvalues at certain skew angles $(\beta)$ and then to plot the curves point by point, joining the points together to give continuous lines. This appears to be trivial but is complicated by the fact that the lines so produced in some cases cross and in others "veer" away. It is


Figure 9. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16 -layer plates, B.C. $=\mathrm{C}-\mathrm{S}-\mathrm{C}-\mathrm{S}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
difficult in some instances to determine whether veering or crossing actually occurs. Inspection of the smoothness of the curves and the nodal patterns in the vicinity of a crossing or veering was used in order to arrive at the curves presented here. It was observed that, in the vicinity of a crossing, the nodal patterns associated with the two frequencies varied slowly with change of skew angle, whereas where veering occurred, as the two curves approached each other, so the nodal patterns changes significantly with small changes in skew angle, often bearing no resemblance to the "parent" nodal patterns, which were restored as the curves were continued. (This veering/crossing phenomenon is observed in many systems and has been discussed in some detail by Perkins and Mote [33]).

The $\Omega_{i}$ versus $\beta$ curves presented in all figures in this paper are intended to represent the first five modes of vibration starting from the rectangular plate (that is at $\beta=0^{\circ}$ ). However, with increase in skew angle $\beta$, the highest of these five modes may no longer be represented by the fifth curve at that particular skew angle. In this case, the curves corresponding to the modes other than these five are also plotted partially. By presenting the results in this way, the figures not only show the change of the first five modes (as defined at $\beta=0^{\circ}$ ) with increase in skew angle, but also give a picture of higher mode curves crossing. It should be mentioned that, for the purpose of discussion, the curves in the figures are assumed to be numbered in ascending order as they appear at $\beta=0^{\circ}$. For example, the third curve in a particular figure is identified as the one that starts as the third curve at $\beta=0^{\circ}$ and it may not represent the third lowest frequency at a higher skew angle. The different symbols and classes of lines used in the figures are employed simply to aid


Figure 10. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16-layer plates, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{S}-\mathrm{S}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.





Figure 11. $\Omega_{i}$ versus $\beta$ curves for the 5-layer angle-ply and 16-layer plates, B.C. $=\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}, a / b=1$; (a) $\theta=0^{\circ}$, (b) $\theta=15^{\circ}$, (c) $\theta=30^{\circ}$, (d) $\theta=45^{\circ}$, and (e) the 16-layer plate.
the reader to track the frequencies for the various modes and do not identify a particular mode sequence.

Figures 2-4 show the curves for the fully free plates. It may be observed that, for the 5-layer plates with $\theta=0^{\circ}$, almost all of the frequency parameters illustrated tend to increase with skew angle $\beta$ over the range $0^{\circ}-70^{\circ}$, the most notable exception being the


Figure 12. Nodal patterns for the 5-layer angle-ply plate $\left(\theta=0^{\circ}\right), a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}$.


Figure 13. Nodal patterns for the 5-layer angle-ply plate $\left(\theta=30^{\circ}\right), a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}$.
fourth curve for $a / b=2$ (Figure 4(a)). As the fibre orientation angle increases (Figures 2 to 4 , (b, c and d)), the behaviour of the curves becomes more complex. Some curves exhibit peaks at particular fibre angles and there is an increasing tendency for crossings of the curves to occur. No clear trend is indicated for the variation of frequency parameter with fibre angle for a given aspect ratio $a / b$, this being somewhat dependent upon the particular value of skew angle $\beta$ at which the comparison is being made. As $a / b$ increases, for other quantities being constant, the frequency parameter increases, as would be anticipated since $\Omega$ is based upon side length $a$, which remains constant while $b$ is decreased, resulting in a plate of smaller area which is correspondingly stiffer. The curves for the 16-layer plates are shown in Figures 2-4(e) and these somewhat resemble those obtained for the $\theta=30^{\circ}$ or $45^{\circ}$ plates.

Figures 5-7 show the curves for the fully clamped plates $(\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C})$. Each set of curves has similar characteristics. In almost all cases, the frequency parameters increase relatively slowly with increase in skew angle over approximately the first $45^{\circ}$, after which a relatively rapid increase is observed. A few of the curves exhibit slight decreases in frequency parameter over the lower skew angles, after which they too increase rapidly with $\beta$. The rapid increase in frequency parameter with increase of skew angle above approximately


Figure 14. Nodal patterns for the 16-layer angle-ply plate, $a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{C}-\mathrm{C}-\mathrm{C}$.


Figure 15. Nodal patterns for the 5-layer angle-ply plate $\left(\theta=0^{\circ}\right), a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}$.
$45^{\circ}$ is largely attributable to the fact that the plate size decreases with increase in skew angle; the edges approach each other and considerably stiffen the plate through the clamping effect. There is no clear trend in the variation of the frequency parameter with the change in fibre orientation $\theta$; the frequencies for some modes for a particular plate decrease with increase in $\theta$ (for example mode $1, a / b=0 \cdot 5$, Figure 5) and others increase (for example, mode 5, Figure 5). The frequency parameters for the plates with increasing $a / b$ all tend to increase, which is again mainly attributable to the stiffening effect of decreasing length $b$ while maintaining width $a$ constant.

In Figures $8-10$, the respective curves are shown for rhombic plates $(a / b=1)$ with all edges simply supported ( $\mathrm{S}-\mathrm{S}-\mathrm{S}-\mathrm{S}$ ), two parallel edges clamped and the other two simply supported ( $\mathrm{C}-\mathrm{S}-\mathrm{C}-\mathrm{S}$ ), and two adjacent edges clamped and the other two simply supported ( $\mathrm{C}-\mathrm{C}-\mathrm{S}-\mathrm{S}$ ). Apart from the actual magnitude of the frequency parameters, these all exhibit similar characteristics to the equivalent curves for the rhombic clamped plate (Figure 6). Clearly, the more clamped edges that exist, the higher the frequencies of the plate. For the $(\mathrm{C}-\mathrm{S}-\mathrm{C}-\mathrm{S})$ and $(\mathrm{C}-\mathrm{C}-\mathrm{S}-\mathrm{S})$ plates, the sets of curves are very similar but not identical. Although it is not easy to see without overlaying equivalent curves for each plate, it is found that the fundamental frequency for the ( $\mathrm{C}-\mathrm{S}-\mathrm{C}-\mathrm{S}$ ) plate is slightly lower


Figure 16. Nodal patterns for the 5-layer angle-ply plate $\left(\theta=30^{\circ}\right), a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}$.
than for the equivalent $(\mathrm{C}-\mathrm{C}-\mathrm{S}-\mathrm{S})$ plate for all skew angles and all fibre orientations. Certain other curves are almost identical for the plates with two different boundary conditions (such as those for mode 2), while some are less similar in their behaviour.

The last set of curves shown in this section (Figure 11) is that for the rhombic cantilevered plate ( $\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}$ ). Here, for the 5-layer plates, is may be seen that there is a general tendency for the frequency parameter to increase with skew angle, although the fundamental frequency appears to be relatively insensitive. As the fibre angle is increased, so there is an increased tendency for mode crossings to occur, as exhibited by the fully free plate and, to a lesser extent, by the supported plates. The behaviour of the 16-layer plate tends to resemble that of the 5-layer $30^{\circ}$ fibre angle, plate.

### 3.3. NODAL PATTERNS

Nodal patterns are shown in Figures 12-14 for rhombic fully clamped plates and in Figures $15-17$ for cantilevered plates, these being support conditions likely to be encountered in practice. The results are for two 5-layer plates $\left(\theta=0^{\circ}\right.$ and $\left.30^{\circ}\right)$ and the 16 -layer plate. The fundamental mode in each case exhibits no nodal lines and is thus omitted; the patterns plotted correspond to modes $2-5$ in increasing value of frequency. Since, in most cases, the change of the mode shape is relatively small when the skew angle varies from $0^{\circ}$ to $30^{\circ}$, no nodal pattern is presented in the range of $0^{\circ}<\beta<30^{\circ}$, although some were generated to help in the construction of the $\Omega_{i}$ versus $\beta$ curves. The skew angles at which the nodal lines are plotted are $\beta=0^{\circ}, 30^{\circ}, 45^{\circ}, 60^{\circ}$ and $70^{\circ}$. Where a "crossing" or "veering" has occurred in the frequency parameter/skew angle curves, this is indicated in the nodal pattern figures by arrows.

The nodal patterns shown in Figures 12 correspond to the frequency parameter/skew angle curves shown in Figure 6(a). Inspection of these two figures shows none of the first three modes exhibits crossing or veering tendencies. For the fourth and fifth mode, it may be seen from Figure 12 that a crossing takes place between $\beta=0^{\circ}$ and $30^{\circ}$, this may be confirmed by inspection of Figure 6(a). Between $\beta=30^{\circ}$ and $60^{\circ}$, a sixth mode (barely perceptible on the scale of Figure 6(a)) comes into play, causing two crossings, one between $\beta=30^{\circ}$ and $45^{\circ}$ and the other between $\beta=45^{\circ}$ and $60^{\circ}$. Examination of Figures 6(c) and 13 further illustrates the crossing and veering phenomena, where it can be clearly seen that crossing takes place between the third and fourth modes and between the fifth and sixth modes in the range $\beta=45^{\circ}$ to $60^{\circ}$ and that veering takes


Figure 17. Nodal patterns for the 16-layer plate $a / b=1 \cdot 0$, B.C. $=\mathrm{C}-\mathrm{F}-\mathrm{F}-\mathrm{F}$.
place between the fourth and fifth modes in the range $\beta=0^{\circ}$ to $30^{\circ}$. Inspection of the pairs of Figures 14 and $6(\mathrm{e}), 15$ and $8(\mathrm{a}), 16$ and $8(\mathrm{c})$, and 17 and $8(\mathrm{e})$ permits similar correlations to be made between the changes in order of nodal patterns and the crossing and veering exhibited in the frequency parameter/skew angle curves. (In order to confirm the validity of the nodal patterns, the mode shapes for a clamped and a cantilever, 5-layer plate, with fibre angle $\theta=30^{\circ}$ and skew angle $\beta=70^{\circ}$, were generated using the commercial finite element package ABAQUS [34] with an $8 \times 8$ mesh of 8 -noded shell elements and compared with the patterns shown in Figures 13 and 16. Close agreement was achieved for all nodal patterns given except for the fifth mode of the clamped case at $\beta=70^{\circ}$, where three nodal lines similar to the $\beta=60^{\circ}$ case were obtained using ABAQUS. The agreement between the natural frequency parameters was also close.)

In general, the nodal patterns of the laminated skew plates shown in Figures 12-17 are somewhat more complicated than those of isotropic skew plates with the same boundary conditions which are illustrated in references [10] and [11].

## 4. CONCLUDING REMARKS

A Ritz approach has been presented for the study of the free vibration of laminated, composite, skew plates with various boundary conditions, laminations, and side ratios. The convergence rate for the solution has been shown to be reasonably fast and, from comparison with earlier published work, the accuracy and validity of the approach verified. Reasonably extensive numerical results have been presented and the authors believe this to be the most comprehensive investigation on the subject to date. The method presented can be used for the prediction of the free vibration characteristics of arbitrarily symmetrically laminated, skew plates with any combinations of clamped, simply supported and free boundary conditions or corner point supports (not treated here). Recognizing that the approach described is also a single hierarchical finite element solution, if more than one element were to be used, plates involving stepped thickness, line supports, interior point supports and/or cut-outs and plates of different geometries may be studied. The method may be extended to apply to the geometrically non-linear vibration analysis problem, as has been demonstrated for the rectangular plate case by Han and Petyt [35, 36].

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